



Steering, Brake & Suspension Specialists

#6372MP-BM - Installation Instructions

for 1963-72 C-10 Big Block Engine Perch

Notes:

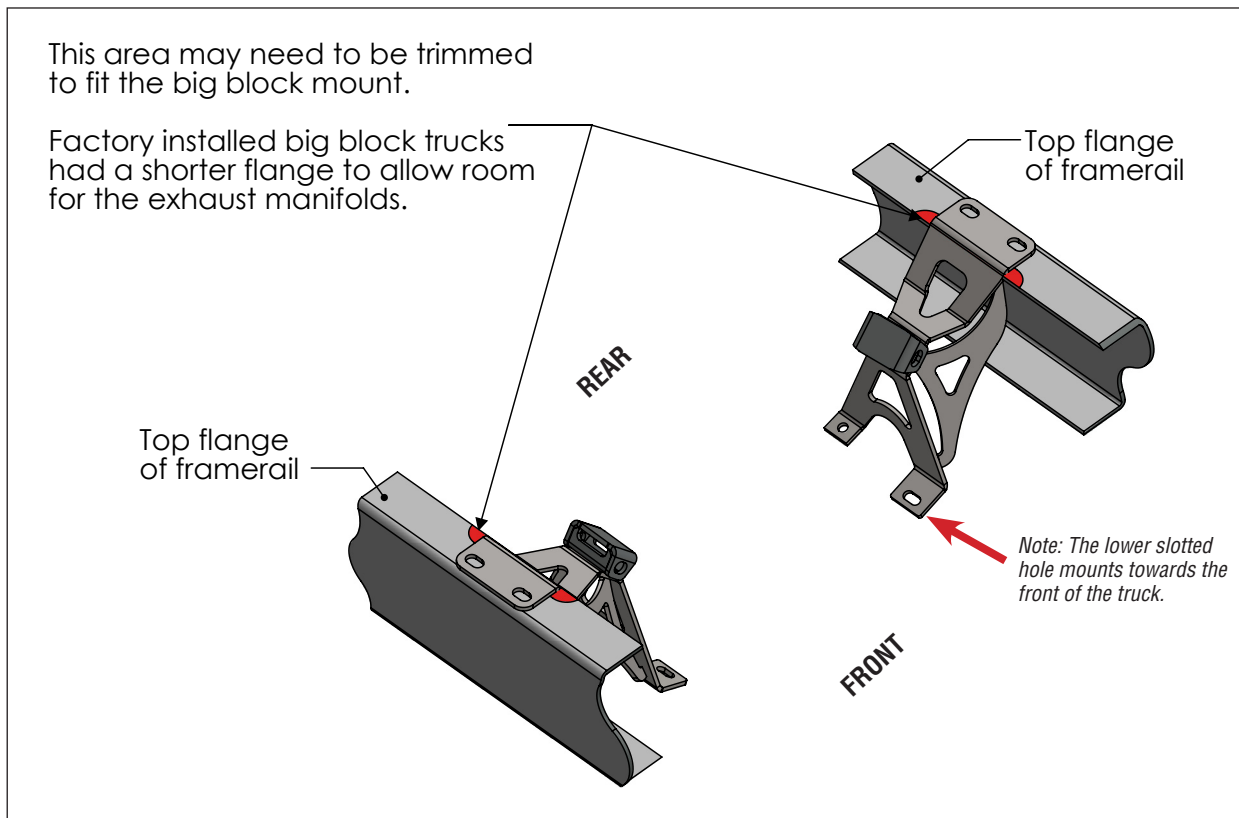
Because the big block exhaust is much wider you may need to trim a small portion off of the top flange of the frame. (This is only required when upgrading to a big block, factory big block trucks should already be notched.)

1963-1966 trucks may need to drill new mounting holes in to the cross-member.

These perches are designed to work with the common 1959-70 passenger car rubber mount, or equivalent mount.

Instructions:

1. Remove the original perches from the frame and crossmember.
2. Install the new engine perches to the frame and crossmember.



PLEASE NOTE: The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of steering and suspension movement. The installer also needs make sure none of the steering or braking components can become bound or jammed at any time through the range of suspension or steering movement.

GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft

NOTE: With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.

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