

SUM-770611 Mustang II Manual Rack & Pinion

Before installing, ensure the rack is centered in its travel:

1. Turn the rack all the way to the left until it hits its stop.
2. Next, turn the rack all the way to the right until it hits its stop counting the number of turns.
3. Then turn the rack back towards its center half the amount of revolutions found in step 2.

Example: 4 total turns lock to lock = 2 turns to center

When installing the outer tie rod ends make sure to have proper thread engagement. Proper thread engagement is a minimum of 1.5 times the diameter of the threaded end. Example: 9/16" diameter threaded inner tie rod end should have no less than 27/32" thread engagement.

