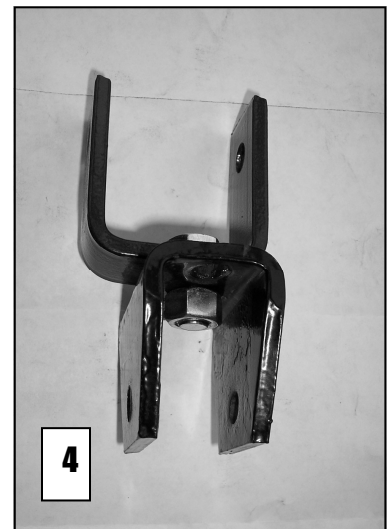
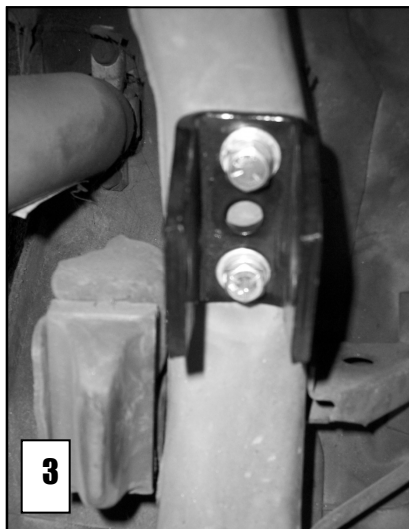
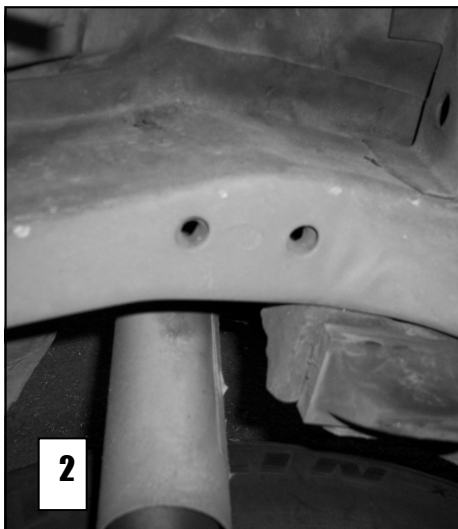
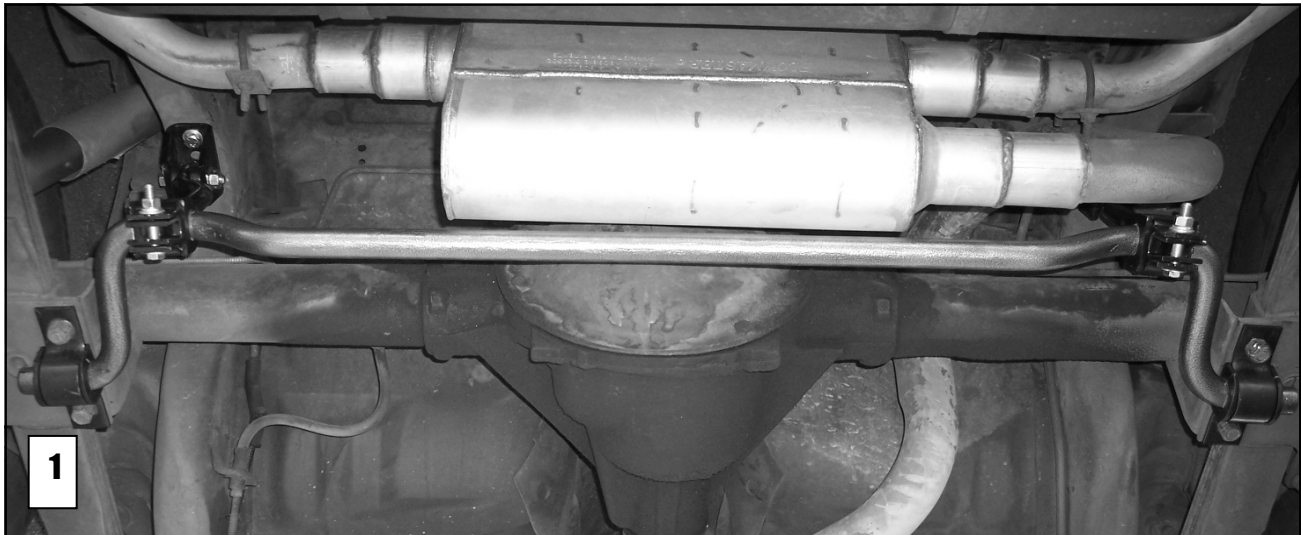




70-81 GM F-Body Rear Sway Bar SUM-720203

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE, CHOCK TIRES AND SET VEHICLE ON JACK STANDS. MAKE SURE JACK STANDS AND VEHICLE ARE STABLE BEFORE WORKING ON VEHICLE.

NOTE: THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR SWAY BAR. OR AS AN ADDITION IF THE VEHICLE WAS NOT EQUIPPED WITH A FACTORY REAR SWAY BAR.



Questions? Call our Tech Line. 1-330-630-0240

This bracket not required if pre-drilled holes exist in frame.

3/8 x 3-1/4" bolt and locknut through subframe requires .468 dia clearance hole. Fully mount sway bar to vehicle to determine location of hole. Torque to 25 ft-lb

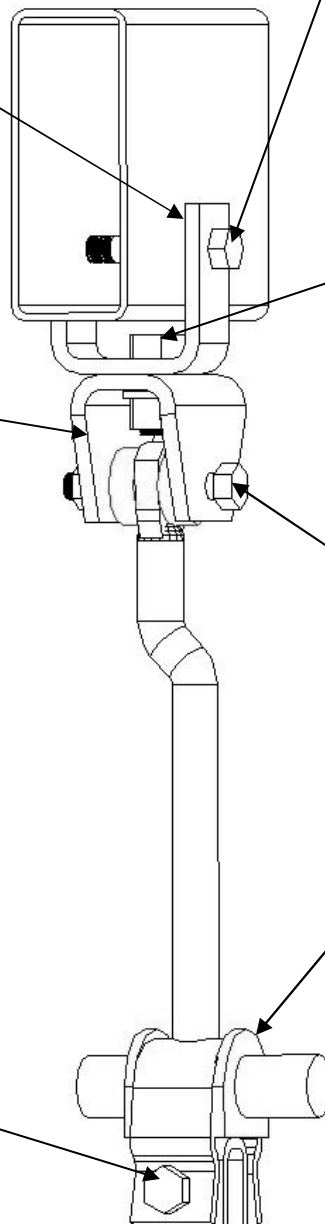
1/2 x 1" bolt and locknut. Torque to 50 ft-lb

Mount this bracket to frame with 3/8 x 1" bolts if pre-drilled holes exist in frame. If holes not present, mount to u-bracket with 1/2" bolt as shown.

3/8 x 2 1/2 bolt and locknut. Torque to 25 ft-lb or until bushings bulge slightly.

D-Bushing

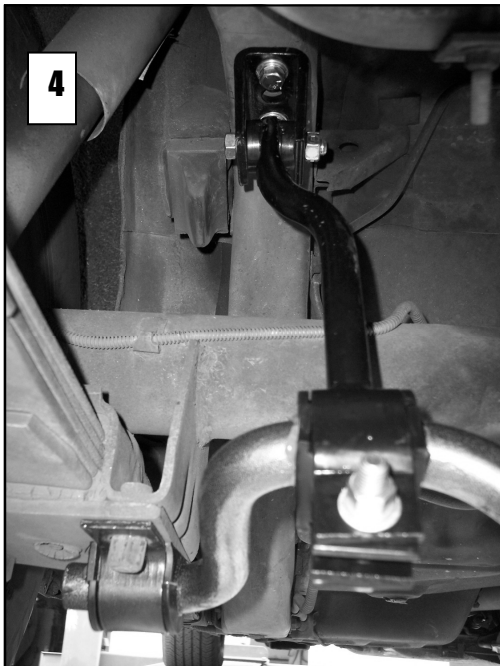
3/8 x 2 1/2 bolt, lockwasher, and nut. Tighten until hanger contacts bushing



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SUM-720203

1. If equipped, remove factory sway bar.
2. Locate the pre-drilled holes in the subframe as shown in photo (2). Attach frame bracket to subframe using factory hardware if equipped with factory sway bar. If pre-drilled holes are not threaded, use a 3/8-16 tap to thread holes and attach bracket using 3/8 X 1" bolts, washers and lockwashers. See photo (3) for attachment of frame bracket. Torque bolts to 20 ft-lb.
3. If your vehicle does not have these holes see diagram above and photo (4) for assembly of frame bracket and end link. **COMPLETELY MOUNT SWAY BAR BEFORE DRILLING HOLES IN SUBFRAME FOR CORRECT ALIGNMENT OF SWAY BAR AND END LINKS.** Make sure all fuel and brake lines, brake hoses, and brake cables are protected before drilling any holes in subframe.
4. Place a round bushing on each side of end link hole and slide assembly into frame bracket. Attach end link to frame bracket using 3/8 x 2 1/2" bolt and locknut. See photo (5) and diagram. Leave loose at this time at this time to allow for adjustment.
5. Lubricate the D-bushings and locate on sway bar as shown in photo (1).
6. Position D-bushings in hanger of end link as shown in diagram and photo (6). Insert u-shaped bushing support into hanger and attach with 3/8 x 2 1/2" bolt, washer and nut. Tighten bolt until hanger contacts bushing support.
7. Lubricate d-bushings and place on end of sway bar as shown in photo (6). Attach d-bushings to spring plate with supplied u-plate and factory fasteners.
8. Tighten bolts in spring plate to factory specification.
9. If holes were drilled in subframe to mount hanger, tighten through-bolt to 25 ft-lb.
10. Tighten end link hanger bolts to 25 ft-lb or until bushings bulge slightly.
11. Bounce vehicle a couple of times and check installation for clearance to fuel and brake lines and other components. After one week of driving recheck your installation and fastener torque. Recheck on a regular basis thereafter.



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Limited One-Year Warranty

This Limited One-Year Warranty is given to the original purchaser (the "Buyer") of this new Summit or Summit Performance Branded Product. Summit Racing Equipment warrants that the product will be free from defects in workmanship and materials under normal use and service for one year from the date of purchase.

Your responsibilities:

Keep a sales receipt, canceled check, or payment record to verify your purchase date. Operate and maintain the product in accordance with the specifications provided to you with the product. Arrange for or pay items and costs that are not covered by this Limited Warranty.

What is not covered:

1. Damages caused by shipping, product misuse, misapplication, improper installation or maintenance, or damages resulting from accidents, contact with on-road or off-road hazards, or racing engine use.
2. Labor costs to remove and install the products or component parts.
3. The costs of shipping the product to and from Summit Racing Equipment.

Claims Procedure:

The duration of this warranty is limited to claims made in writing to Summit Racing Equipment within one year after the Purchase Date. The Buyer should call the telephone number below to report a possible warranty claim. The Buyer must also allow Summit Racing Equipment to inspect the product, and the Buyer must reasonably cooperate with Summit Racing Equipment with respect to verifying the warranty claim of the Buyer. In the event that a warranted defect is discovered, Summit Racing Equipment will repair or replace the product, or return the purchase price to the Buyer, at the option of Summit Racing Equipment.

All shipping costs are paid by the Buyer. Merchandise returned to Summit Racing Equipment without prior authorization will not be accepted.

This warranty extends only to the Buyer and is not transferable.

Implied warranties applicable to this transaction extend only to one year. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

Summit Racing Equipment shall not be responsible for any incidental or consequential damages of the Buyer. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you.

This warranty gives you very specific legal rights, and you may also have other rights which vary from state to state.

Questions? Call our Tech Line 1-330-630-0240