

**1982-2002 GM F-Body Tubular Lower Control Arms**  
P/N 2015



**Box Contents**

Qty	Part #	Description
2	2015	2015 F-body Arms
1	Grease Packet	Grease Packet

**Notes:** Before installation, verify box contents are correct and read through instructions completely. Always ensure proper support when working under a vehicle. Use approved jack stands when using a floor jack as well as proper technique for securing your car while on a drive-on lift.

**Tools required:**

- Jack and Jack Stands
- 18mm Wrenche/Sockets
- Grease gun with non-lithium based grease

**Installation**

1. Jack up rear of vehicle to a good working height, make sure both rear wheels are off the ground. Place (2) jack stands under the frame. Do not Support by rear axle.
2. Install control arms one side at a time, removing both control arms at once will allow rear axle to shift forward making the install more difficult.
3. Using 18mm wrenches/socket remove both front and rear control arm bolts, remove control arm from vehicle.
4. It is recommended to lube the bushing surfaces of the new control arms before install, this will help the arm slide into place, prevent bushing damage and help eliminate noise. Install control arm into place with the grease fittings angled towards the ground. Do not tighten bolts yet, the vehicle weight must on the rear axle before tightening to prevent bushing preload.
5. Repeat steps 3 and 4 on opposite side.
6. Jack up vehicle by rear axle, remove jack stands from frame and place under rear axle. Release the jack and let the vehicle weight rest on the jack stands.
7. Tighten all (4) mounting bolts and lube each grease fitting with **1-1 1/2** pumps of grease only. Recommended torque spec on lower control arms is 72 ft lbs.
8. Installation complete.



509 Hemlock St  
Philipsburg, PA 16866  
Ph- 814.343.6315 Fax- 814.343.6318  
**Installation Instructions**  
support@umiperformance.com  
www.umiperformance.com

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**Item # 2015**

82-02 GM F-Body Lower Control Arms

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