

TPS SWITCH, BRACKET, ROD, & LEVER KIT P/N 1951

MOUNTING THE TPS:

- 1. Mount the TPS assembly to the throttle body as shown in Figure 2 with the two socket head cap screws provided.
- 2. Install the retainer clip to secure the connector rod to the bracket as shown (Fig. 1).
- 3. Insert the connector rod into the TPS assembly and mount the bracket to the throttle lever as shown (Fig. 2) with the 1/4"-28 bolts, washers, and nuts provided.
- 4. Use the wiring diagram provided for adjustment procedure (Fig. 3).
- **NOTE:** If utilizing the GM throttle extension lever (Kit # 1952), the throttle lever bracket supplied with TPS kit will not be used (Fig. 1). The connector rod will install directly to the GM throttle extension lever (Fig. 4).









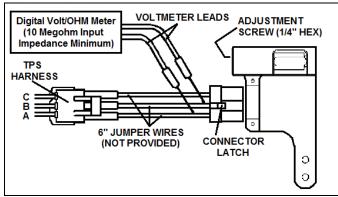


Figure 3



Figure 4

ADJUSTING THE TPS:

- 1. Unplug the 3 pin connector from the TPS. Attach jumper wires (not provided) between the TPS and the connector, as shown in Figure 3.
- 2. Attach the positive (+) lead of a digital voltmeter to the jumper wire connected to the "A" wire.
- 3. Attach the negative (-) lead of a digital voltmeter to the jumper wire connected to the "B" wire.
- 4. Turn the ignition key to the "RUN" position. Do not start the engine.
- 5. Rotate the adjustment screw accordingly to obtain proper voltage readings. Refer to a shop manual or aftermarket transmission controller manual for proper voltage settings.
- 6. Turn the ignition key to the "OFF" position.
- 7. Remove the jumper wires and plug the 3 pin connector back into the TPS, ensuring that the safety latch snaps into place.

LIT710 Date: 2-22-12