

48-16450/1-C

36/36 PASSENGER CAR RUNNING BOARD COVER INSTALLATION INSTRUCTIONS

Thank you for purchasing these running board covers. A great deal of time has been spent developing these to fit correctly. To prevent any problems **PLEASE READ ALL INSTRUCTIONS CAREFULLY BEFORE YOU BEGIN!!** Please remove all cartons and lay flat as soon as possible.

- (1) Remove all existing rubber from steel boards. Using a gas torch, carefully heat steel and scrape off rubber with a putty knife. All surfaces, edges, and small holes must be free of rubber.
- (2) Complete all necessary metal work. All edges should be smooth and straight.
- (3) Sand blast both sides of steel boards.
- (4) Fill low spots, dents, and spot-weld valley with body filler. All irregularities must be smoothed out because they will show through the rubber covers. **SEE FIGURE 1.**

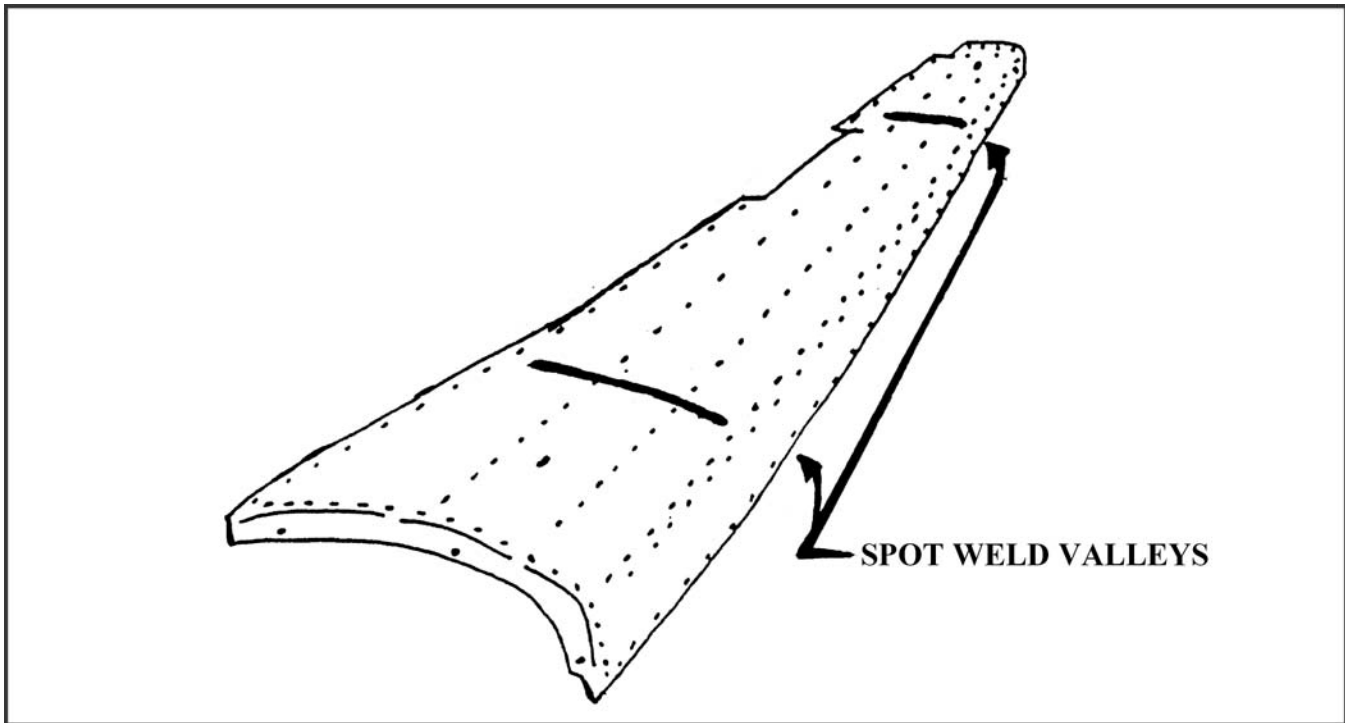


Figure 1

- (5) Using paint thinner and a cloth, carefully remove grease and wax from the underside of the cover. Do not forget to clean the front catch lip and fender flange lips.
- (6) Rough up underside of rubber cover with sand paper or steel wool. This will make the glue stick better to the cover.

- (7) Before applying glue, place rubber cover on steel board to set up proper alignment. Starting with the front and rear corners (**SEE FIGURE 2**) hook catch lip over entire edge of steel board. The cover must be centered on the board to prevent stretching the rubber on either end.

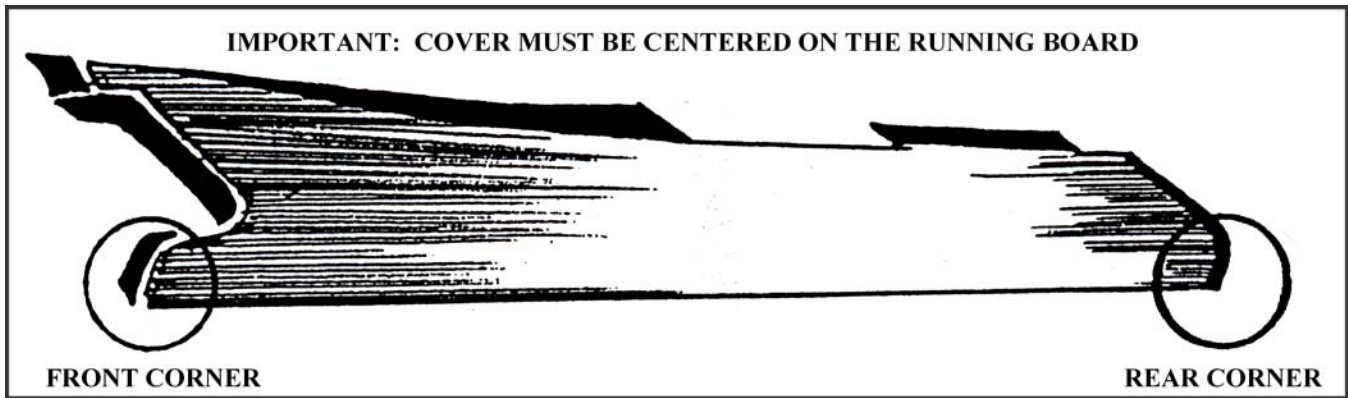


Figure 2

WARNING:

Use glue supplied with covers only. To use glue, apply a thin coat with a brush to rubber cover and steel board. Allow the glue to become tacky before pressing cover on the steel board. Always work from the catch lip side across the board to the backside to prevent air bubbles.

- (8) With rubber cover still on steel board from step (7), turn board upside down on a clean bench. Fold back catch lip from the steel board except for 2 inches on the ends. Apply a thin coat of glue inside rubber catch lip and one edge of steel board. Let the glue tack, and then fold the rubber cover over the steel edge. Now glue the remaining 2 inches on the ends in the same manner.
- (9) Turn the board over (right side up). Fold the entire rubber cover off the board, stopping at the catch lip already glued in step (8).

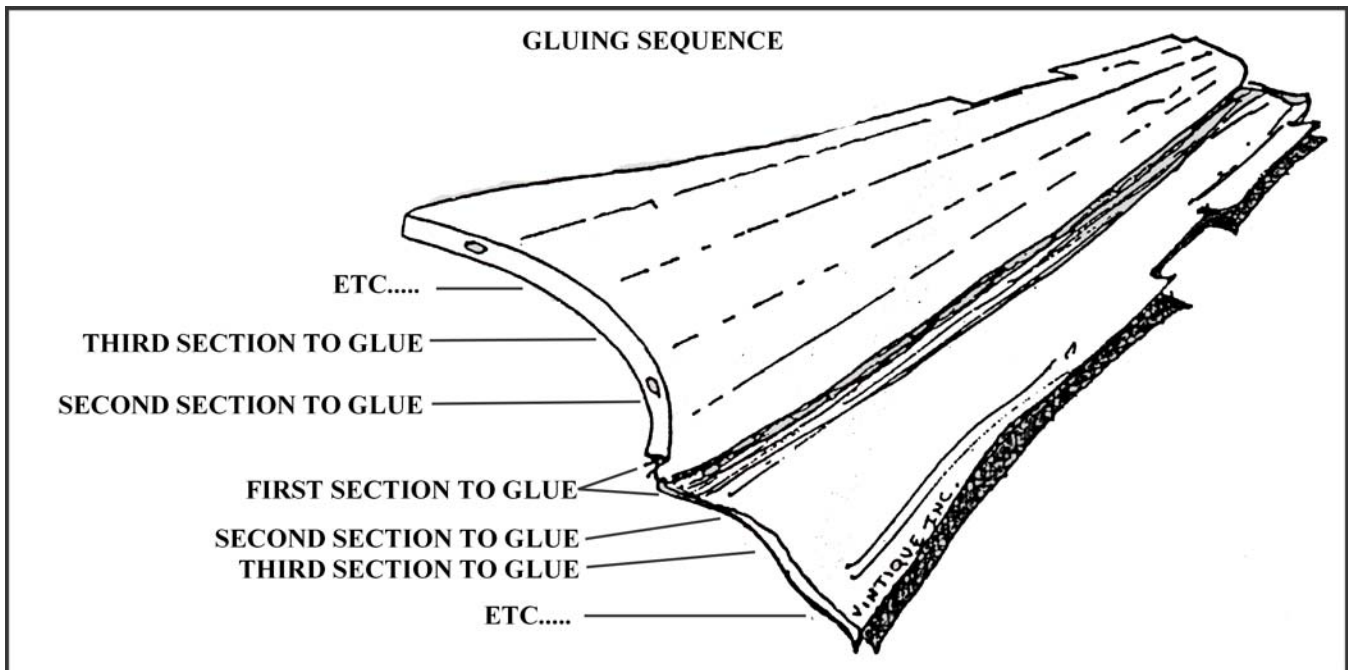


Figure 3

- (10) Apply glue in sections 3 inches to 4 inches wide along the entire length (front to rear) of rubber cover and steel board. After the glue tacks, roll the rubber cover over steel board (careful to avoid trapping air bubbles), and press together. Repeat the 3 to 4 inch wide sections until the entire cover is glued to the steel board. **SEE FIGURE 3.**

NOTE: Be careful to completely glue cover up to the edges. This will prevent the rubber from pushing up along the edges when the bolts are tightened at the fenders

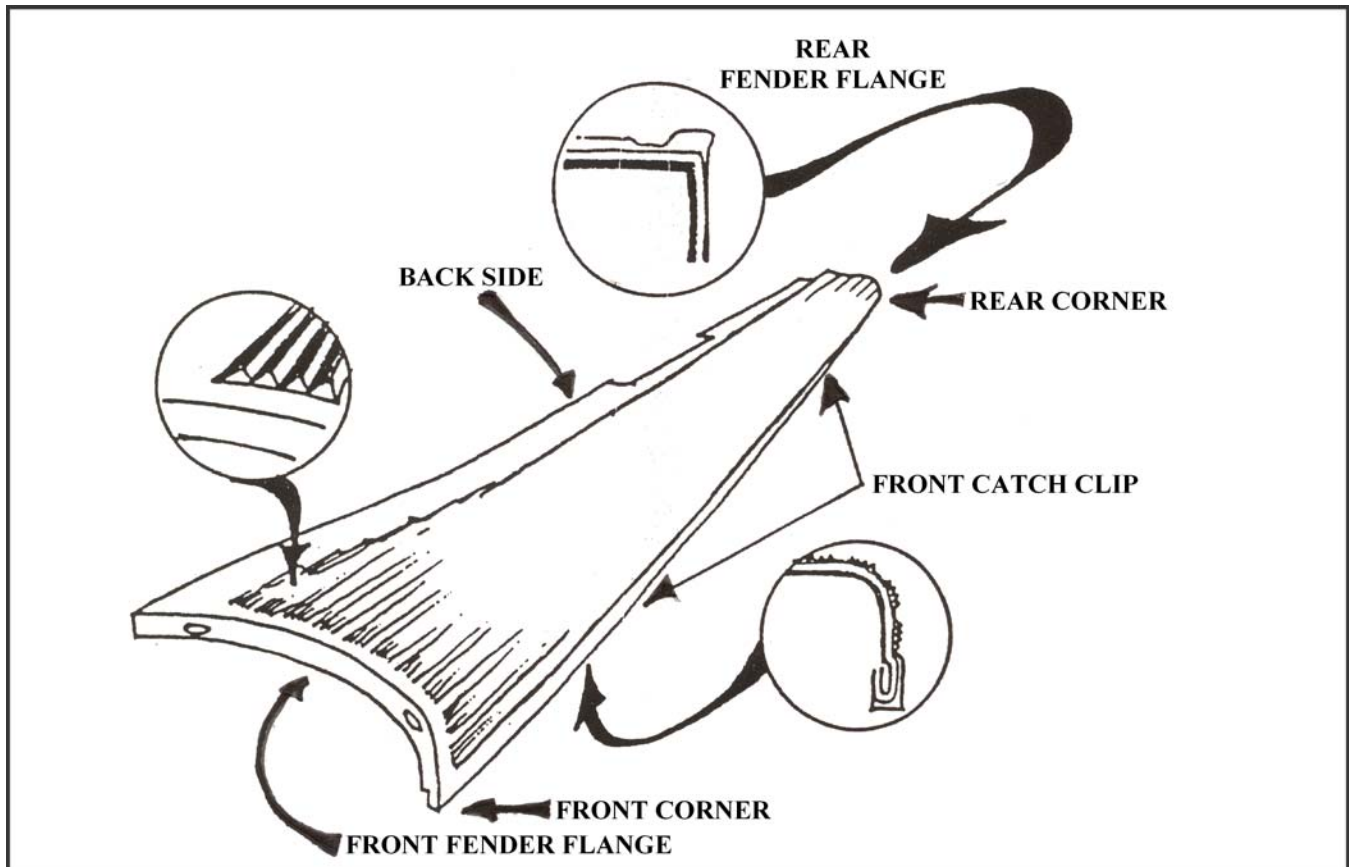


Figure 4

- (11) Fold back the fender flanges and glue.
- (12) Cut rubber around fender flange mounting holes with a small knife
- (13) Using thinner and a cloth, carefully clean off excess glue. Paint the bare steel underside of the running board with a high quality paint to prevent rusting.
- (14) Attach running boards to your car. If rubber bulges at the fenders, use small washers as spacers between the running board and fender.