

## \*6372MP-SM Sheet Metal Engine Mount Instructions

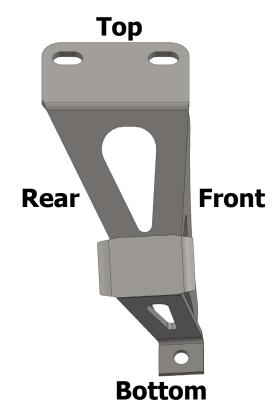
## 1963-72 Small Block and LS1 V8 Engine Mount

## Notes:

The original rubber engine mounts will need to be changed to the 1959-1970 passenger car. This bracket will mount a LS1 engine when used with CPP engine mount adapters.

## **Instructions:**

- 1. Remove the original engine mounting brackets, and rubber engine mounts.
- 2. Install the new rubber engine mounts on to the engine.
- 3. Install the new engine mounting brackets.



GENERAL TORQUE SPECIFICATIONS:					
1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft

NOTE: With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.

© Classic Performance Products, Inc. 2013 All rights reserved. This document may not be reproduced without prior written permission of CPP.

For technical help call Classic Performance Products Monday thru Friday 8:30am to 5:00pm at (714) 522-2000.