

# PART #12788 - #12789 - #15406 - #12790 - #14120

**Patriot Headers** *PATRIOT*  
Exhaust Products

## Instruction Sheet

Revised 5/2010



Shortie SB Header  
12788 Coated

H8025-1

Tube Size	Collector Size	Port Shape	Auto Column Shift	Trans Floor Shift	Std. Column Shift	Trans Floor Shift
1-5/8	2-1/2	RD	Y	Y	N	Y

Footnotes: 1, 2, 3, 5, 9, 12, 18



Full Length SB Header  
12789 Coated

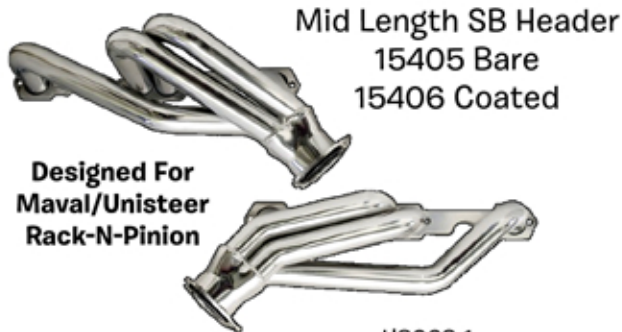
H8050-1

Tube Size	Collector Size	Port Shape	Auto Column Shift	Trans Floor Shift	Std. Column Shift	Trans Floor Shift
1-3/4	3	REC	N	Y	N	Y

Footnotes: 4, 8, 10, 12

### Footnotes:

1. Will not fit Angle Plug Heads.
2. Fits 500/605 Steering Boxes
3. Shortie Design
4. Fits most Angle port heads
5. Check Motor Position
6. Motor Stock Location Only
7. Standard Deck Big-Block Only
8. Floor Shifter Only
9. Will not fit 168 Tooth Flywheel or Kickout Starters
10. Fits Motors 3/4" Forward, Mid Mount must be remover.
11. Must Remove Mid Mounts.
12. Fits only with V8 Pitman Arm Casting # 3719487
13. O<sup>2</sup> Bung are installed for censors
14. LS1/LS6 Engines require LS1 oil pan
15. Requires Street & Performance Adapter.
16. Mid Length Design
17. Will not work with D-Port Heads
18. Works with Motor in Stock or no more than 3/4" Forward
19. Will not fit manual trans hit factory cross shaft
20. Designed for maval/Unisteer Rack-N-Pinion system



Mid Length SB Header  
15405 Bare  
15406 Coated

H8063-1

Designed For  
Maval/Unisteer  
Rack-N-Pinion

Tube Size	Collector Size	Port Shape	Auto Column Shift	Trans Floor Shift	Std. Column Shift	Trans Floor Shift
1-5/8	3	REC	Y	Y	N	N

Footnotes: 1, 16, 9, 17, 18, 19, 20



Full Length  
BB Header  
12790 Coated

H8023-1

Tube Size	Collector Size	Port Shape	Auto Column Shift	Trans Floor Shift	Std. Column Shift	Trans Floor Shift
1-7/8	3	SAP	Y	Y	N	N

Footnotes: 2, 5, 6, 7, 11, 12



Shortie  
LS1 / LS6 Header  
14120 Coated

H8046-1

Tube Size	Collector Size	Port Shape	Auto Column Shift	Trans Floor Shift	Std. Column Shift	Trans Floor Shift
1-3/4	3	RD	Y	Y	N	Y

Footnotes: 2, 3, 6, 13, 14, 15