

1970-72 Skylark GS Rocker Panel Moldings

Installation Instructions - Part#S240649

For best results, Read the entire procedure before beginning.

Installation time should be approximately 30 to 45 minutes per side. 1970-72 GS Rocker Panel Moldings had a red stripe. Skylark and GSX had black stripes. If required, carefully scuff the red paint using 600 sand paper. Take care to not scuff the silver anodized finish. Mask and repaint the lines as required before installation.



S240649 Kit Contents:

- 1 Left rocker molding
- 1 Right rocker molding
- 2 Long retainer
- 10 Disc retainer
- 32 Screws

Tools Required:

- | | |
|-------------------|----------------------------------|
| Drill Motor | Felt Tip Pen |
| 1/8" Drill bit | Tape Measure – Yard Stick |
| Center punch | 1/4" Nut Driver or Socket wrench |
| 3/4" masking tape | Straight edge – Yard Stick |

Mounting the Retainers

Put a vertical piece of masking tape on the fender just behind the front wheel opening. Repeat approximately 12" or so down the length of the rocker panel to the rear wheel opening. Measure up 2-1/8" from the bottom of the rocker and make a mark on each piece of tape from the front wheel opening to about center door. Run one long piece of tape from the front wheel opening to about center of the door, centering it on the previously made marks. Using a straight edge, draw a line along the piece of tape at 2-1/8" from the bottom of the rocker panel to create a center line. Measure from the front wheel opening back 2-1/2". Make a vertical mark to form a + on the center line. Center punch and drill a hole at the + using a 1/8" drill bit, drilling through the tape.

Using one of the provided screws, temporarily install one long retainer over the tape using the hole just drilled. Center the remaining retainer holes on the center line. Make a mark through each remaining hole in the retainer. Remove the retainer, center punch and drill a hole at each mark using a 1/8" drill bit, drilling through the tape. Peel off all the tape to the center of the door. Permanently install the long retainer using the provided screws. Make sure the bent flange is on top so the Rocker molding can hook over it.

Measure up 1-7/8" up from the bottom of the rocker panel and make a mark on each of the remaining vertical pieces of tape. Run a long piece of tape centered on the 1-7/8" mark from the front retainer to the rear wheel opening. Using a straight edge, draw a center line at 1-7/8" above the bottom of the rocker panel. Notice that this is a different measurement from the front retainer.

Measure forward from the rear wheel opening 2-1/2" and make a mark on the center line. Measure back from the mounted front retainer 2-1/2" and make a mark on the center line. Evenly space three more marks between the front and rear marks on the center line for a total of five marks. This front to rear measurement is not critical, just space them out evenly.

Center punch and drill all five holes using a 1/8" drill bit. Remove all the tape and mount one disc retainer at each of the 5 holes using the provided screws. Mount the discs cup-out so there is a groove for the rocker molding to clip onto.

Mounting the Rocker Molding

Inspect the rocker moldings. The two oval screw holes on one end on the bottom indicate the rear bottom of the molding. Select the correct molding and install it on the retainers.

Hook the top of the molding over the top of the retainers and rotate the molding down against the vehicle rocker panel. The rocker molding does not extend all the way from wheel opening to wheel opening. Slide the rocker molding forward or backward to center it between the wheel openings.

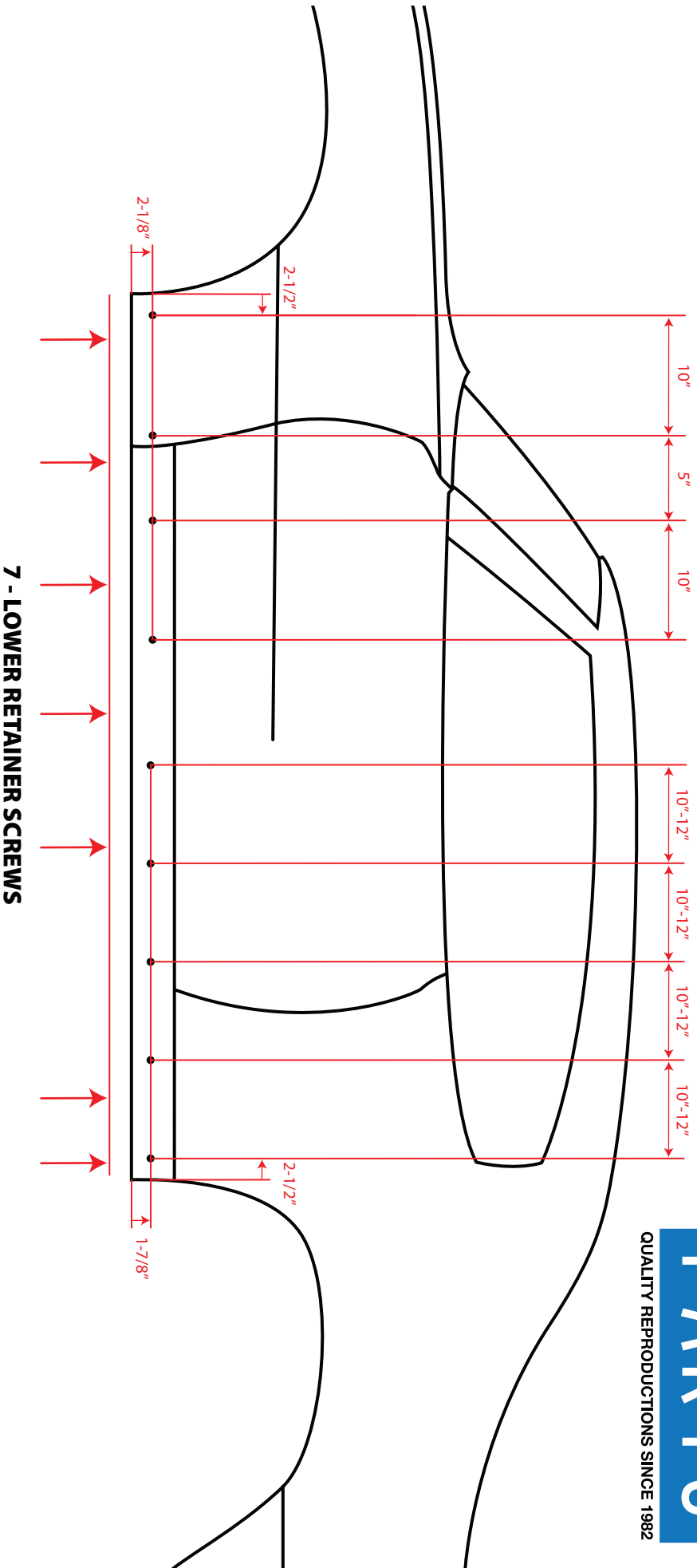
Drill holes at the bottom through each of the oval holes using a 1/8" drill bit. Secure the bottom of the molding using the provided screws. Start from the center and work your way to the front and then to the rear.

Stand back and admire your work.

Repeat the procedure for the other side.

LONG FLAT RETAINER

5 - ROUND DISC RETAINER



S240649 MOUNTING SCREW AND CLIP DIAGRAM