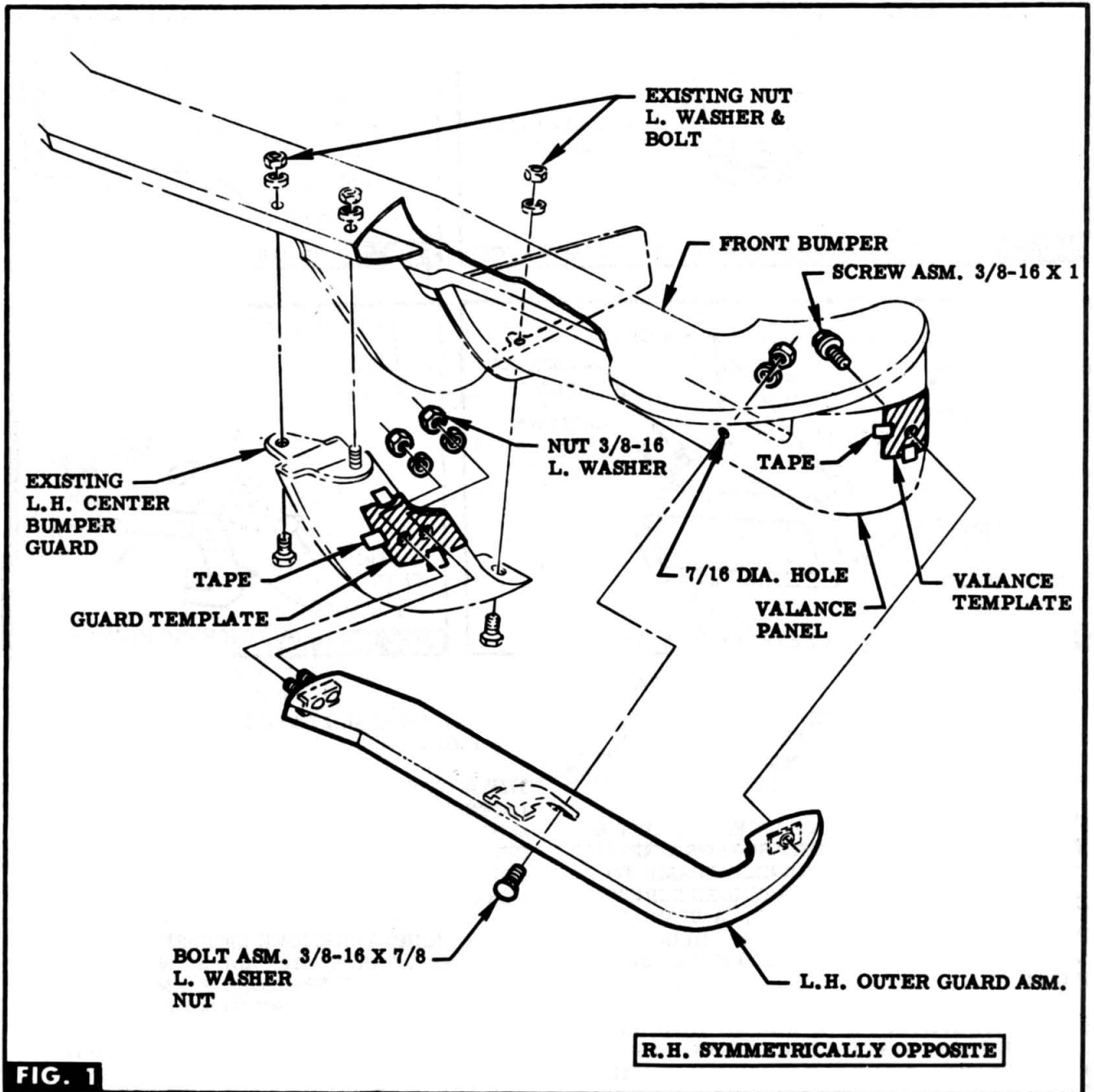


GUARD RAILS—FRONT BUMPER

P/N 502270

CHEVROLET



**FIG. 1**

**STEP 1** REMOVE L.H. & R.H. CENTER BUMPER GUARDS & TAPE GUARD TEMPLATE IN LOCATION, CENTERPUNCH & DRILL HOLES IN EACH GUARD. SEE FIG. 1.

**STEP 2** LOCATE & TAPE VALANCE TEMPLATE IN POSITION & CENTERPUNCH & DRILL HOLE IN VALANCE PANEL. SEE FIG. 1.

**STEP 3** ASSEMBLE OUTER GUARD TO CENTER BUMPER GUARD WITH PARTS PROVIDED. SEE FIG. 1.

**STEP 4** INSTALL GUARDS TO FRONT BUMPER & VALANCE PANEL WITH PREVIOUSLY REMOVED PARTS & PROVIDED SCREW. SEE FIG. 1.

**STEP 5** DRILL HOLE IN VALANCE PANEL USING SQUARE HOLE IN OUTER GUARD CENTER BRACKET AS PILOT. SEE FIG. 1.

**STEP 6** ATTACH BRACKET TO VALANCE SECURELY WITH BOLT, L. WASHER & NUT. SEE FIG. 1.